



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4640-7

Job Sheet 183212



Part No: D4640-7

Job Qty: 2 ea

Part Name: Aft Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
100	Waterjet	2 pcs	9/21/18	9/21/18	0.00	0.12	Waterjet1		SC 18/09/18
110	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC2		SC 18/09/18
120	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC8		38
130	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	57432	SEP 21 2018
140	QC21-SA	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	8 sf (4 ea)	90-Start up Operation	511169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	8	2,124	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 2:43 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
Cross tube ☐	Water Jet ☐	Engineering ☐													
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐													
Finishing ☐	Rec/Store/Packaging ☐	Other ☐													
Composite ☐	Supplier ☐														
			MRB (QSI042) Approval _____ Position _____												
			Completed By _____												
			Lead hand / Supervisor Approval Verification _____												
			QC / QA Coordinator Approval _____												

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 813 882-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 08/20/18

Container No: S111732
 Part: D4640-7
 Job No: 183212
 Serial No/Batch: S111732
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Environment	☐
Design	☐
Doc/Data	☐
Equip/Tooling	☐
Handling/Pre	☐
Material	☐
Internal Transport	☐
Tribal Knowledge	☐
LOA	☐
Substation	☐
Past Expiry Date	☐
Misidentified	☐

Training	☐
Use for Testing	☐
Poor Information	☐
Rushing	☐
Product Improvement	☐
Process Improvement	☐
Manufacturing Process	☐
Past Due	☐

Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

BOM/Route	☐
Broken/Damage/Defect	☐
Inspection Incomplete/Unqualified	☐
Contamination	☐
Countersink	☐
Cut Too Short	☐
Instructions Incomplete/Unclear	☐
Drill Holes	☐

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

OTHER : _____

